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Apply MoS based grease, housing. Volvo Penta part no. 1161029-2 to the socket cap screws. Put washers on the six socket cap screws Example: and use a torque wrench to tighten them. Page 78 Repair - lower gear housing, sailboat drive Models 120S-B, -C, -D, -E Installation, lower gear housing-adapter

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plate. Preferably use the shims which were installed previously, if only new bearings have been installed.

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“Safety Precautions” ) are used for the engine. The stated service intervals in WARNING! the Maintenance Schedule must be observed.

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